





# New sliding closers **DSC-C** (incline (horizontal) series "Innovation and

## Long service life

 The control device incorporates a fluid friction resistance, oneway clutch mechanism to ensure secure control, small size, and a long service life.

# Light door-opening force

 Since door resistance is low, the door can be opened easily even by elderly citizens, young children, and people with disabilities.

Initial door-opening force at a door weight of 40kg DSC-C08 type, 6.7N; NSC-C36 type, 5.7N

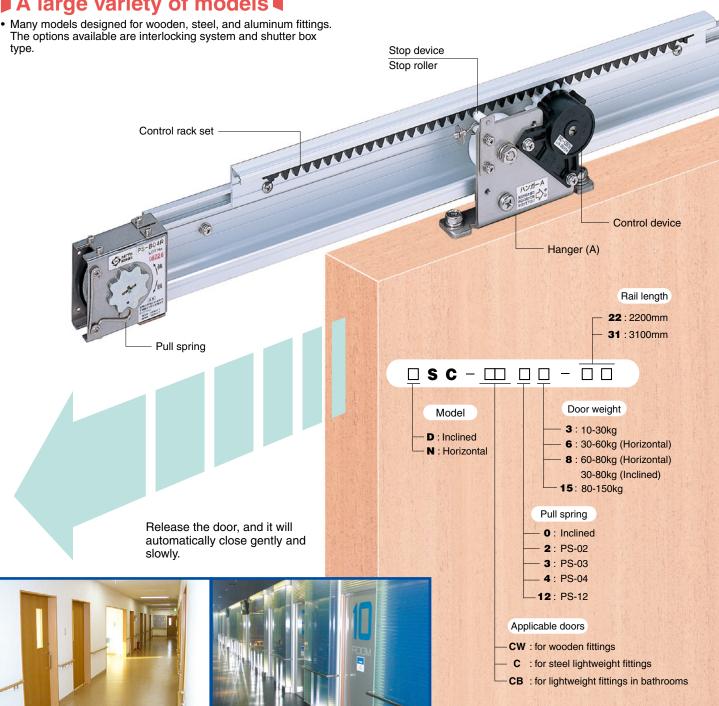
# Easy to install

 The only modifications made on the frame are the making of railmounting holes. All parts can be installed on the rail with a screwdriver. The product is therefore easy to install.

# Both for right- and left-handed open

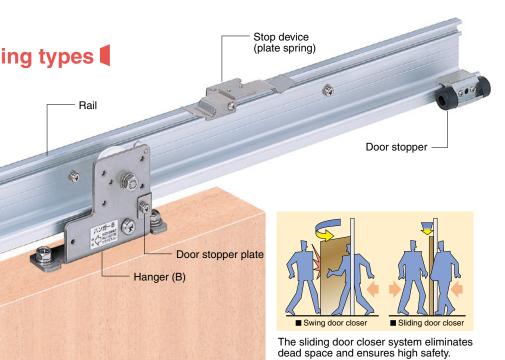
• The product can be converted between the right- and left-handed opening types by a simple operation.

# A large variety of models



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# ned) and **NSC-C** d Simplicity"



# ApplicationWooden fittings, inclined DSC-CW series

Applicable door	Model	Door weight (kg)	Applicable door width (mm)
Wooden	DSC-CW03	10-30	700-1600
doors	DSC-CW08	30-80	700-1000

#### Wooden fittings, horizontal NSC-CW series

Applicable door	Model	Door weight (kg)	Applicable door width (mm)
	NSC-CW23	10-30	
Wooden doors	NSC-CW36	30-60	700-1600
doors	NSC-CW48	60-80	

#### Steel lightweight fittings, inclined DSC-C series

Applicable door	Model	Door weight (kg)	Applicable door width (mm)
Ctool	DSC-C03	10-30	
Steel doors	DSC-C08	30-80	700-1600
400.0	DSC-C015	80-150	

#### Steel lightweight fittings, horizontal NSC-C series

Applicable door	Model	Door weight (kg)	Applicable door width (mm)
	NSC-C23	10-30	
Steel	NSC-C36	30-60	700 1600
doors	NSC-C48	60-80	700-1600
	NSC-C1215	80-150	

#### ■ Lightweight fittings in bathrooms, horizontal type for bathrooms ■ NSC-CB series

Applicable door	Model	Door weight (kg)	Applicable door width (mm)
Steel light-	NSC-CB23	10-30	
weight doors Aluminum	NSC-CB36	30-60	700-1600
doors	NSC-CB48	60-80	

#### Application

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## Reliable, Cost Effective, Sliding Doors Closers – Simple to Use & Install

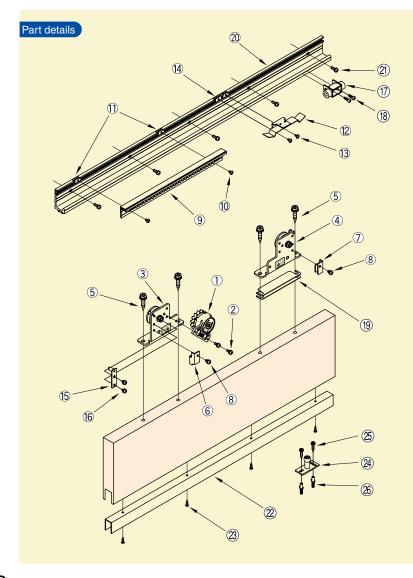
#### Features

- A standardized set of parts required for inclined wooden fitting types.
   (The product comes standard with a guide rail, guide roller, stop device, and other equipment.)
- Coach screws allow the hanger to be attached directly to the door.
- An endless fluid friction resistance system ensures a long life.
- The product can be converted to the right- and left-handed opening types by simple operation.
- It is easy to install with a screwdriver.

#### Specifications

Model		DSC-CW03-22	DSC-CW03-31	
Applicable	Weight [kg]	10-	30	
doors	Width [mm]	700-1200	1200-1600	
Max. stroke [mm]		15	00	
Closing drive system		Rail inclination (3.5/300)		
Controlling system		Fluid friction resistance type		
Controlling time		7-11 seconds (with a door-opening distance of 900mm)		
Initial opening force [N]		2.3-5.4		
Durability		More than 1 million open/close operations		
Rail length [m]		2.2 3.1		





No.	Part	Q'ty	Remark
1	Control device	1	For control device
2	M5×12 pan head screw	2	For control device
3	Hanger A	1	
4	Hanger B	1	For hanger
(5)	φ 8×50 coach screw	4	
6	Door retention fiting Hanger A	1	
7	Door retention fiting Hanger B	1	Door retention
8	Pan head screw M5×8	2	
9	Control rack set	1	
10	M4×8 truss screw	2	For control rack set
11)	Plate nut	2	001
12	Plate spring	1	
13	M4×8 truss screw	2	
14)	Plate nut	2	For stop device
15	Stop roller	1	
16	M5×8 pan head screw	2	
17)	Door stopper fitting	1	For door stopper
18	φ5×16 pan head tapping screw	2	Tor door stopper
19	Height adjusting plate (t = 1.0, 0.5)	15+1	
20	Rail L = 2200 [L = 3100]	1	
21)	M5×16 pan head screw	8[11]	For rail
	$\phi$ 5×30 truss tapping screw	8[11]	
2	Guide rail L = 1300 [L = 1600]**	1	For guide roil
23	φ 4×16 pan head tapping screw	5[6]	For guide rail
24)	Guide roller φ 16	1	
25	φ 5×25 Hexagon tapping screw	2	For guide vella:
(2)	M5×12 Hexagon screw	2	For guide roller
26	Curl plug	2	

# For wooden fittings, inclined, with door weights of 30-80kg

# DSC-CW08 series

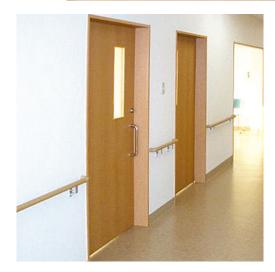
# Reliable, Cost Effective, Sliding Doors Closers – Simple to Use & Install

#### Features

- A standardized set of parts required for inclined wooden fitting types.
   (The product comes standard with a guide rail, guide roller, stop device, and other equipment.)
- An endless fluid friction resistance system ensures a long life.
- The product can be converted to the right- and left-handed opening types by simple operation.
- It is easy to install with a screwdriver.



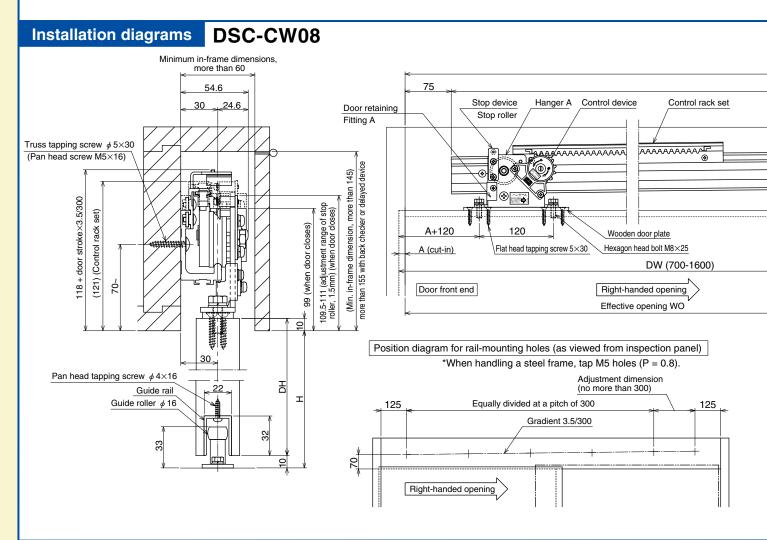
Model		DSC-CW08-22	DSC-CW08-31	
Applicable	Weight [kg]	30-	80	
doors	Width [mm]	700-1200	1200-1600	
Max. stroke [mm]		15	00	
Closing drive system		Rail inclination (3.5/300)		
Controlling system		Fluid friction resistance type		
Controlling time		7-11 seconds (with a door-opening distance of 900mm)		
Initial opening force [N]		5.4-12.5		
Durability		More than 1 million open/close operations		
Rail length [m]		2.2	3.1	



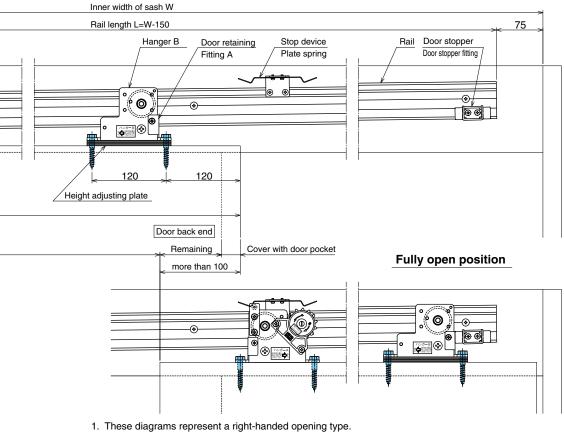
Part details	
	(B)
	5
9	7
5	
	19
15	2 3
6 2 3	
	8 8
	<b>2</b>

No.	Part	Q'ty	Remark		
1	Control device	1	For control device		
2	M5×12 pan head screw	2	For control device		
3	Hanger A	1			
4	Hanger B	1	For hongor		
(5)	M8×25 hexagon head bolt	2	For hanger		
9	M8×30 hexagon head bolt	2			
6	Door retention fiting Hanger A	1			
7	Door retention fiting Hanger B	1	Door retention		
8	Pan head screw M5×8	2			
9	Control rack set	1			
10	M4×8 truss screw	2	For control rack set		
11	Plate nut	2			
12	Plate spring	1			
13	M4×8 truss screw	2			
14)	Plate nut	2	For stop device		
15)	Stop roller	1			
16	M5×8 pan head screw	2			
17)	Door stopper fitting	1	Far daar stannar		
18)	$\phi$ 5×16 pan head tapping screw	2	For door stopper		
19	Height adjusting plate (t = 1.0, 0.5)	15+1			
20	Rail L = 2200 [L = 3100]	1			
(21)	M5×16 pan head screw	8[11]	For rail		
(E)	$\phi$ 5×30 truss tapping screw	8[11]			
2	Wooden door plate	2	For wooden door		
23	φ 5 × 30 flat head tapping screw	8	plate		
24)	Guide rail L = 1300 [L = 1600]*	1	For guide rail		
25	$\phi$ 4×16 pan head tapping screw	5[6]	Tor guide fail		
26	Guide roller ∮ 16	1			
27)	$\phi$ 5×25 Hexagon tapping screw	2	Car guida valla:		
	M5×12 Hexagon screw	2	For guide roller		
28	Curl plug	2			

#### **Installation diagrams** DSC-CW03 Minimum in-frame dimensions, more than 60 54.6 75 Stop device 30 24.6 Hanger A Control device Control rack set Door retaining Stop roller Fitting A Truss tapping screw $\phi$ 5×30 (Pan head screw M5×16) **(** more than 150 with back checker or delayed device 140) more than ] • 113 + door stroke $\times 3.5/300$ 104.5-106 (adjustment range of stop roller, 1.5mm) (when door closes) (116) (Control rack set) 94 (when door closes) A+120 Coach screw ∮8 ☐ 50 A (cut-in) DW (700-1600) 65~ Door front end Right-handed opening Effective opening WO Position diagram for rail-mounting holes (as viewed from inspection panel) 30 \*When handling a steel frame, tap M5 holes (P = 0.8). Pan head tapping screw $\phi$ 4×16 품 Adjustment dimension Guide rail I (no more than 300) Guide roller $\phi$ 16 Equally divided at a pitch of 300 125 Gradient 3.5/300 Right-handed opening



#### DSC-CW03



Number of height adjusting plates (reference)

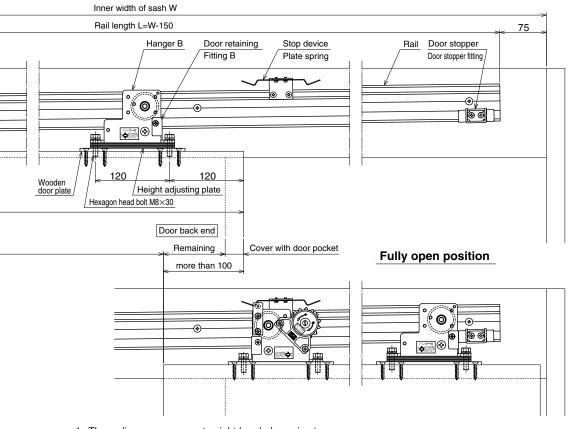
adjusting plates (reference)			
Door width [mm]	No. of plates used		
700-800 or less	6 pcs.		
800-900 or less	7 pcs.		
900-1000 or less	8 pcs.		
1000-1100 or less	9 pcs.		
1100-1200 or less	10 pcs.		
1200-1300 or less	12 pcs.		
1300-1400 or less	13 pcs.		
1400-1500 or less	14 pcs.		
1500-1600 or less	15 pcs.		

The left-handed opening type is a mirror image of these diagrams.

Door orientation is right-handed if the door is opened rightwards as viewed from the inspection panel, and left-handed if the door is opened leftwards.

3. The hanger is installed directly with coach screws.

DSC-CW08



Number of height adjusting plates (reference)

Door width [mm]	No. of plates used
700-800 or less	6 pcs.
800-900 or less	7 pcs.
900-1000 or less	8 pcs.
1000-1100 or less	9 pcs.
1100-1200 or less	10 pcs.
1200-1300 or less	12 pcs.
1300-1400 or less	13 pcs.
1400-1500 or less	14 pcs.
1500-1600 or less	15 pcs.

These diagrams represent a right-handed opening type.
 The left-handed opening type is a mirror image of these diagrams.

 Door orientation is right-handed if the door is opened rightwards as viewed from the inspection panel, and left-handed if the door is opened leftwards.

### For wooden fittings, horizontal, with door weights of 10-30kg

# NSC-CW23 series

## Reliable, Cost Effective, Sliding Doors Closers - Simple to Use & Install

#### Features

- A standardized set of parts required for horizontal wooden fitting types. (The product comes standard with a guide rail, guide roller, stop device, and other equipment.)
- Coach screws allow the hanger to be attached directly to the door.
- An endless fluid friction resistance system ensures a long life.
   The product can be converted to the right- and left-handed opening types by simple operation.
- It is easy to install with a screwdriver.

#### Specifications

Model		NSC-CW23-22 NSC-CW23-3		
Applicable Weight [kg]		10-30		
doors	Width [mm]	700-1200	1200-1600	
Max. stroke	[mm]	15	00	
Closing driv	e system	Spiral spring type		
Controlling	system	Fluid friction resistance type		
Controlling	time	7-11 seconds (with a door-opening distance of 900mm)		
Initial openi	ing force [N]	3.5-4.6		
Durability		more than 1 million open/close operations		
Pull spring		PS-02		
Rail length	[m]	2.2	3.1	



Part details				
		19		<b>2</b>
			W	12
20 20				-(3) -(5) -(4) (7)
	3	9		8
24 23	5	2		7
15-		8		
	(6)	6		
			<b>3</b>	30
	T,	8		

No.	Part	Q'ty	Remark		
1	Control device	1			
2	M5×12 pan head screw	2	For control device		
3	Hanger A	1			
4	Hanger B	1	For hanger		
(5)	φ 8×50 coach screw	4			
6	Door retention fiting Hanger A	1			
7	Door retention fiting Hanger B	1	Door retention		
8	Pan head screw M5×8				
9	Control rack set	1			
10	set		For control rack set		
11)	Plate nut	2			
12	Plate spring	1			
13	M5×8 truss screw	2			
14)	Plate nut	2	For stop device		
15	Stop roller	1			
16	M5×8 pan head screw	2			
17)	Door stopper fitting	1	For door stopper		
18)	$\phi$ 5×16 pan head tapping screw	2	Tor door stopper		
19	Rail L = 2200 [L = 3100]	1			
20	M5×16 truss screw	8[11]	For rail		
29	$\phi$ 5×30 truss tapping screw	8[11]			
2	Pull spring	1			
2	Pull spring fitting	1	For pull spring		
23	M4×5 pan head screw	2	. o. pull opillig		
24)	M3×8 pan head screw	2			
25)	Guide rail L = 1300 [L = 1600] *	1	For quide rail		
26	$\phi$ 4×16 pan head tapping screw	5[6]	For guide rail		
2	Height adjusting plate (t=1.0)	4			
28	Guide roller	1			
29	$\phi$ 5×25 Hexagon tapping screw	2	For guide roller		
•	M5×12 Hexagon screw	2	i oi galac iolici		
30	Curl plug	2			

※ Guide rail : Rail 2.2m Guide rail 1.3m Rail 3.1m Guide rail 1.6m



# NSC-CW36-48 series

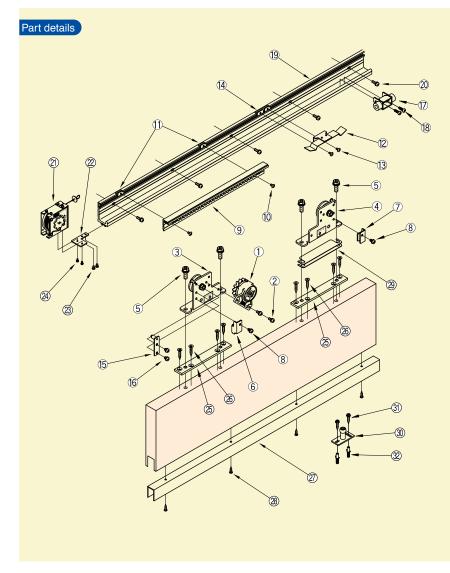
# Reliable, Cost Effective, Sliding Doors Closers - Simple to Use & Install

#### Features

- A standardized set of parts required for horizontal wooden fitting types. (The product comes standard with a guide rail, guide roller, stop device, and other
- equipment.)
  An endless fluid friction resistance system ensures a long life.
  The product can be converted to the right- and left-handed opening types by simple operation.
- It is easy to install with a screwdriver.

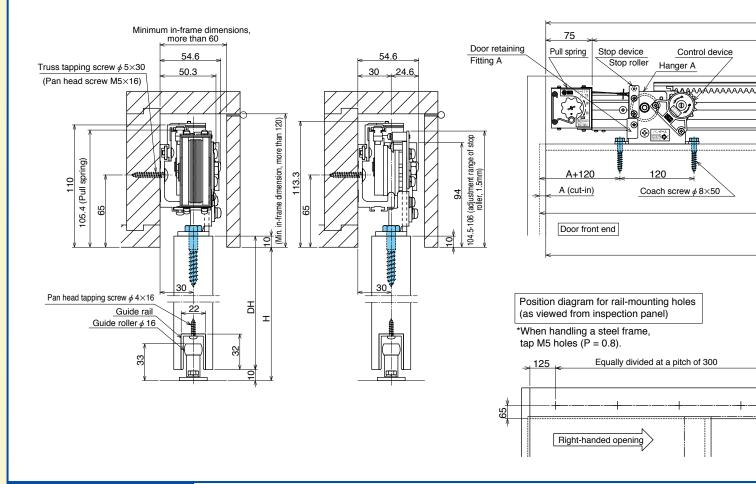


Model		NSC-CW36-22	NSC-CW36-31	NSC-CW48-22	NSC-CW48-31	
Applicable	Weight [kg]	30-60		60-80		
doors	Width [mm]	700-1200	1200-1600	700-1200	1200-1600	
Max. stroke [mm] 1500						
Closing driv	ve system	Spiral spring type				
Controlling	system	Fluid friction resistance type				
Controlling	time		7-11 seconds (with a door-o	pening distance of 900mm)		
Initial open	ing force [N]	4.7	-6.9	7.0	-8.0	
Durability more than 1 million open/close operations						
Pull spring PS-03			PS	-04		
Rail length	[m]	2.2	3.1	2.2	3.1	

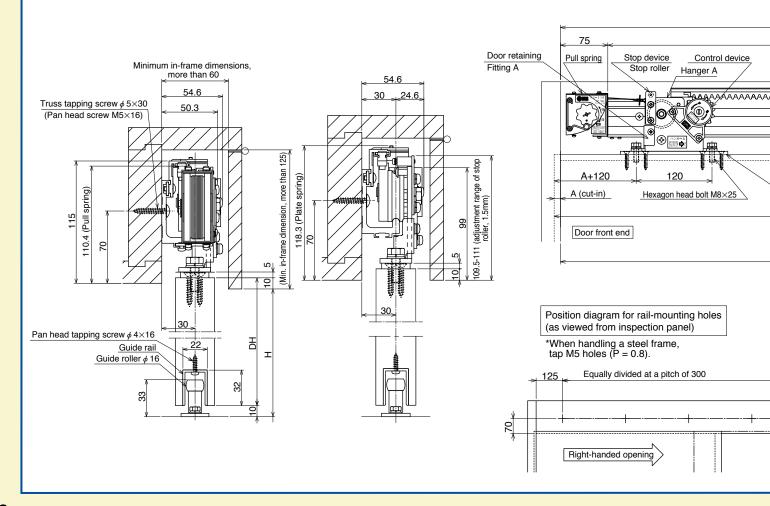


No.	Part	Q'ty	Remark		
1	Control device	1	For control device		
2	M5×12 pan head screw	2	For control device		
3	Hanger A	1			
4	Hanger B	1	For hanger		
5	M8×25 hexagon head bolt	4			
6	Door retention fiting Hanger A	1			
7	Door retention fiting Hanger B	1	Door retention		
8	Pan head screw M5×8	2			
9	Control rack set	1			
10	M4×8 truss screw	2	For control rack		
11	Plate nut	2	001		
12	Plate spring	1			
13	M4×8 truss screw	2			
14)	Plate nut	2	For stop device		
15	Stop roller	1			
16	M5×8 pan head screw	2			
17)	Door stopper fitting	1	For door stopper		
18)	$\phi$ 5×16 pan head tapping screw	2	For door stopper		
19	Rail L = 2200 [L = 3100]	1			
20	M5×16 truss screw	8[11]	For rail		
20	$\phi$ 5×30 truss tapping screw	8[11]			
21	Pull spring	1			
2	Pull spring fitting	1	For pull opring		
23	M4×5 pan head screw	2	For pull spring		
24)	M3×8 pan head screw	2			
25)	Wooden door plate	2	For wooden door		
26	$\phi$ 5 $ imes$ 30 flat head tapping screw	8	plate		
27)	Guide rail L = 1300 [L = 1600] **	1	For guide rail		
28	$\phi$ 4 $ imes$ 16 pan head tapping screw	5[6]	For guide rail		
29	Height adjusting plate (t=1.0)	4			
30	Guide roller φ16	1			
@	φ 5×25 Hexagon tapping screw	2	For guido rollo:		
31)	M5×12 Hexagon screw	2	For guide roller		
(32)	Curl plug	2			

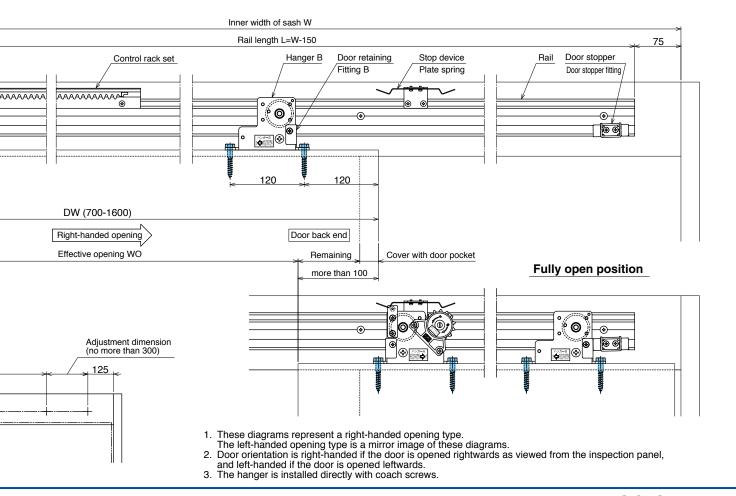
### Installation diagrams NSC-CW23



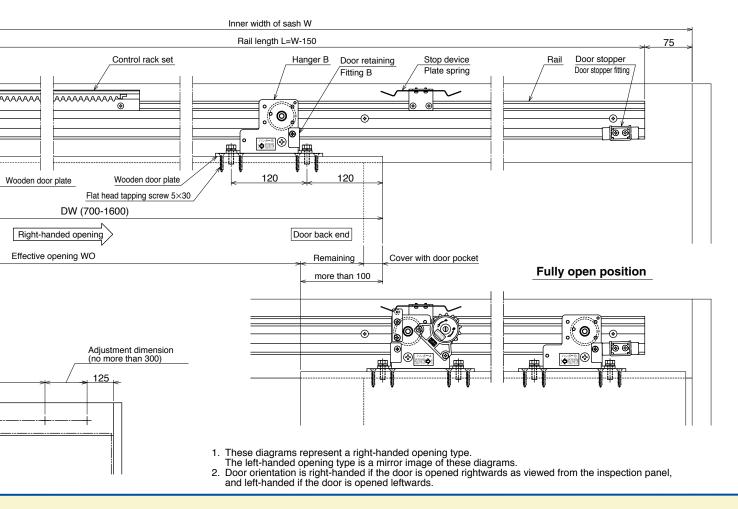
## Installation diagrams NSC-CW36 • 48



#### NSC-CW23



### NSC-CW36 · 48



# DSC-C03·08 series

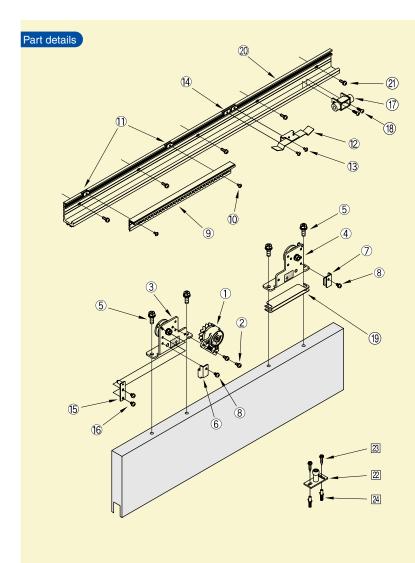
## Reliable, Cost Effective, Sliding Doors Closers – Simple to Use & Install

#### Features

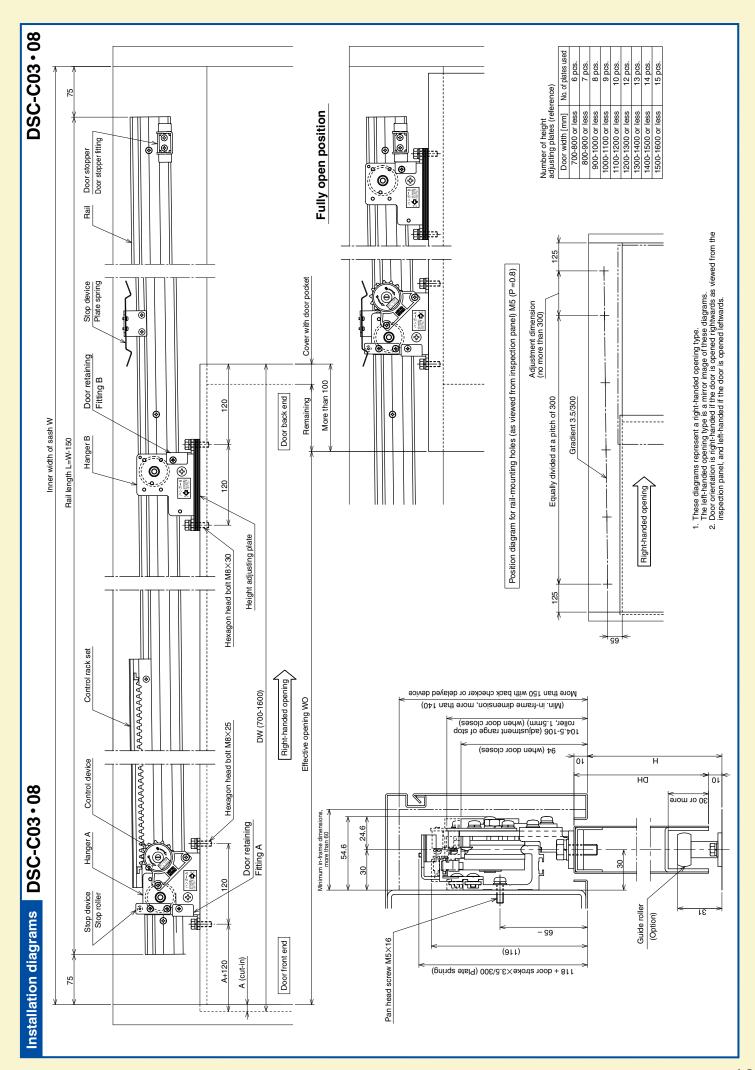
- A standardized set of parts required for inclined steel lightweight fitting types.
   (The product comes standard with stop device, and other equipment.)
- An endless fluid friction resistance system ensures a long life.
- The product can be converted to the right- and left-handed opening types by simple operation.
- It is easy to install with a screwdriver.

Model		DSC-C03-22	DSC-C03-31	DSC-C08-22	DSC-C08-31
Applicable	Weight [kg]	10-	-30	30-	-80
doors	Width [mm]	700-1200	1200-1600	700-1200	1200-1600
Max. stroke	[mm]		15	00	
Closing driv	e system	Rail inclination (3.5/300)			
Controlling	system	Fluid friction resistance type			
Controlling time		7-11 seconds (with a door-opening distance of 900mm)			
Initial opening force [N]		2.3-5.4 5.4-12.5			12.5
Durability		More than 1 million open/close operations			tions
Rail length [m]		2.2	3.1	2.2	3.1





No.	Part	Q'ty	Remark
1	Control device	1	For control device
2	M5×12 pan head screw	2	For control device
3	Hanger A	1	
4	Hanger B	1	Far hanger
(5)	M8×25 hexagon head bolt	2	For hanger
9	M8×30 hexagon head bolt	2	
6	Door retention fiting Hanger A	1	
7	Door retention fiting Hanger B	1	Door retention
8	Pan head screw M5×8	2	
9	Control rack set	1	
10	M4×8 truss screw	2	For control rack set
11)	Plate nut	2	001
12	Plate spring	1	
13	M4×8 truss screw	2	
14)	Plate nut	2	For stop device
15)	Stop roller	1	
16	M5×8 pan head screw	2	
17)	Door stopper fitting	1	For door stopper
18	$\phi$ 5 $ imes$ 16 pan head tapping screw	2	i oi dooi stoppei
19	Height adjusting plate (t = 1.0, 0.5)	15+1	
20	Rail L = 2200 [L = 3100]	1	
<b>2</b> 1)	M5×16 truss screw	8[11]	For rail
(I)	φ 5×30 truss tapping screw	8[11]	
22	Guide roller	1	
23	$\phi$ 5×25 Hexagon tapping screw	2	For guide roller
<u>(2)</u>	M5×12 Hexagon screw	2	Option
24	Curl plug	2	



For steel lightweight fittings, inclined, with door weights of  $80 \sim 150 \text{kg}$ 

DSC-C015 series

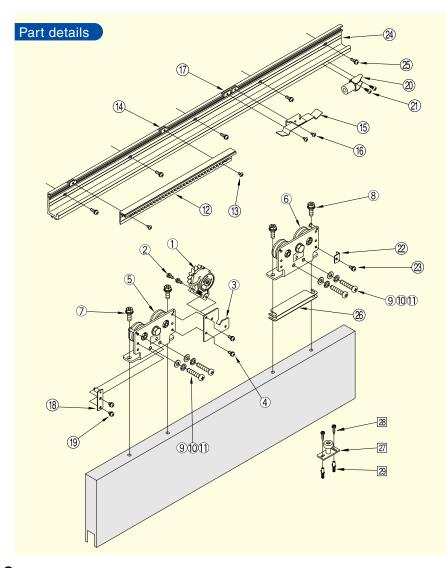
# Reliable, Cost Effective, Sliding Doors Closers - Simple to Use & Install

#### Features 2

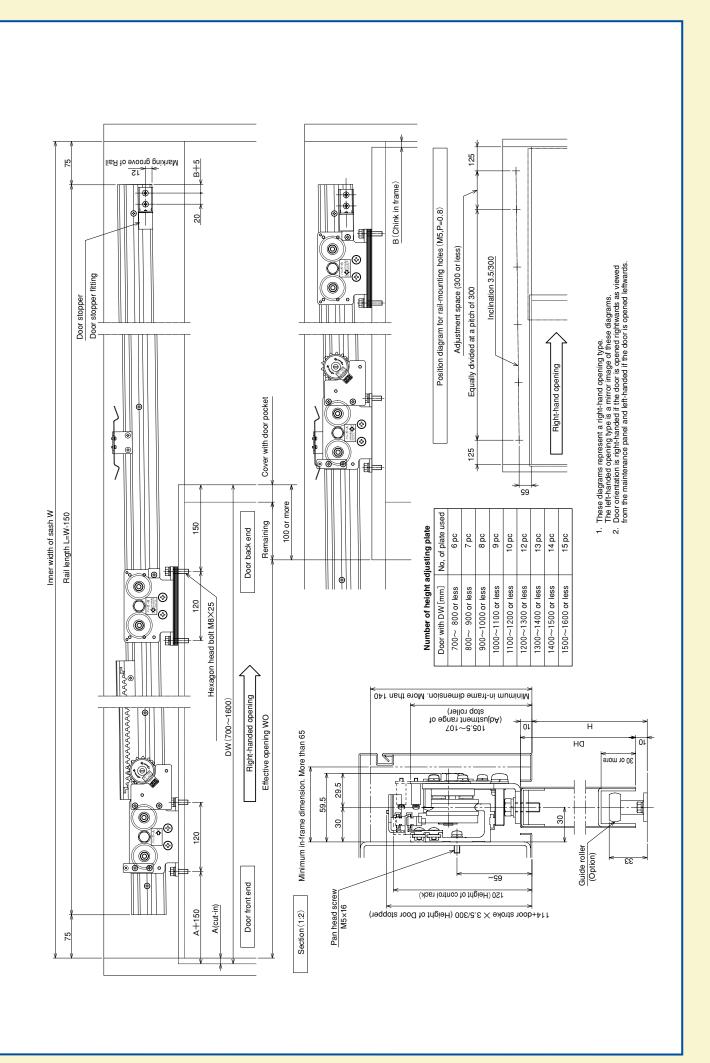
- A standardized set of parts required for inclined steel lightweight fitting types. (The product comes standard with stop device, and other equipment.)
  An endless fluid friction resistance system ensures a long life.
  The product can be converted to the right- and left-handed opening types by
- simple operation.
- It is easy to install with a screwdriver.

lel	DOO 0045 00		
	DSC-C015-22	DSC-C015-31	
Weight (kg)	80~	150	
Width (mm)	700~1200	1200~1600	
mm)	1500		
system	Rail inclination(3.5/300)		
stem	Fluid friction resistance type		
ne	7~11seconds (with a door-opening distance of 900mm)		
force (N)	12.5~24.0		
	More than 1 million open/close operations		
1)	2.2	3.1	
\ n	vidth (mm) nm) system stem e	//dth (mm) 700~1200  mm) 15 system Rail inclinati stem Fluid friction re e 7~11seconds (with a door-offorce (N) 12.5~  More than 1 million	





No.	Part	Q'ty	Remark		
1	Control device	1			
2	M5×12 pan head screw	2	Fan aantual daniaa		
3	Control device bracket	1	For control device		
4	M5×12 pan head screw	2			
⑤	HangerA	1			
6	HangerB	1	For honger		
7	M8×25 hexagon head bolt	2	For hanger		
8	M8×30 hexagon head bolt	2			
9	M8×40 pan head screw	4			
10	Spring washer M8	4	For door retention		
11)	Plean washer M8	4			
12	Control rack set	1			
13	M4×8 truss screw 2 For control rac		For control rack		
14)	Plate nut	2	Set		
15	Plate spring	1			
16	M4×8 truss screw	2			
17)	Plate nut	2	For stop device		
18	Stop roller	1			
19	M5×8 pan head screw	2			
20	Door stopper fitting	1			
2	$\phi$ 16 $ imes$ 19 pan head drill screw	2	For door stopper		
8	Door stopper plate	1	i di dodi stoppei		
23	M5×8 pan head screw	1			
24)	Rail L=2200 [L=3100]	1			
<u>~</u>	M5×16 truss screw	8[11]	For Rail		
25)	φ5×30 truss tapping screw	8[11]	For Hall		
26	Height adjusting plate (t=1.0,0.5)	15+1			
27	Guide roller	1			
28	$\phi$ 5×25 Hexagon tapping screw	2	For guide roller		
[20]	M5×12 Hexagon screw	2	Option		
29	Curl plug	2			





# Reliable, Cost Effective, Sliding Doors Closers - Simple to Use & Install

#### Features 2

- A standardized set of parts required for horizontal steel lightweight fitting types. (The product comes standard with a stop device, and other equipment.)
   An endless fluid friction resistance system ensures a long life.
   The product can be converted to the right- and left-handed opening types by simple operation.

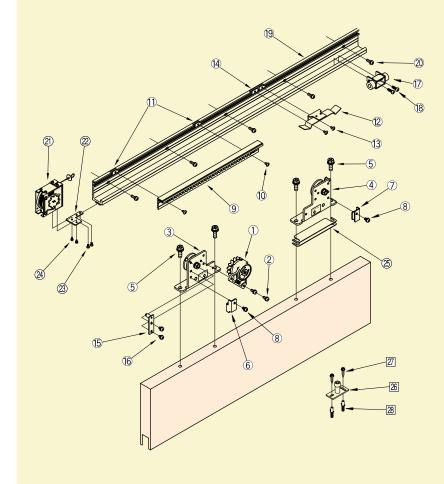
- It is easy to install with a screwdriver.



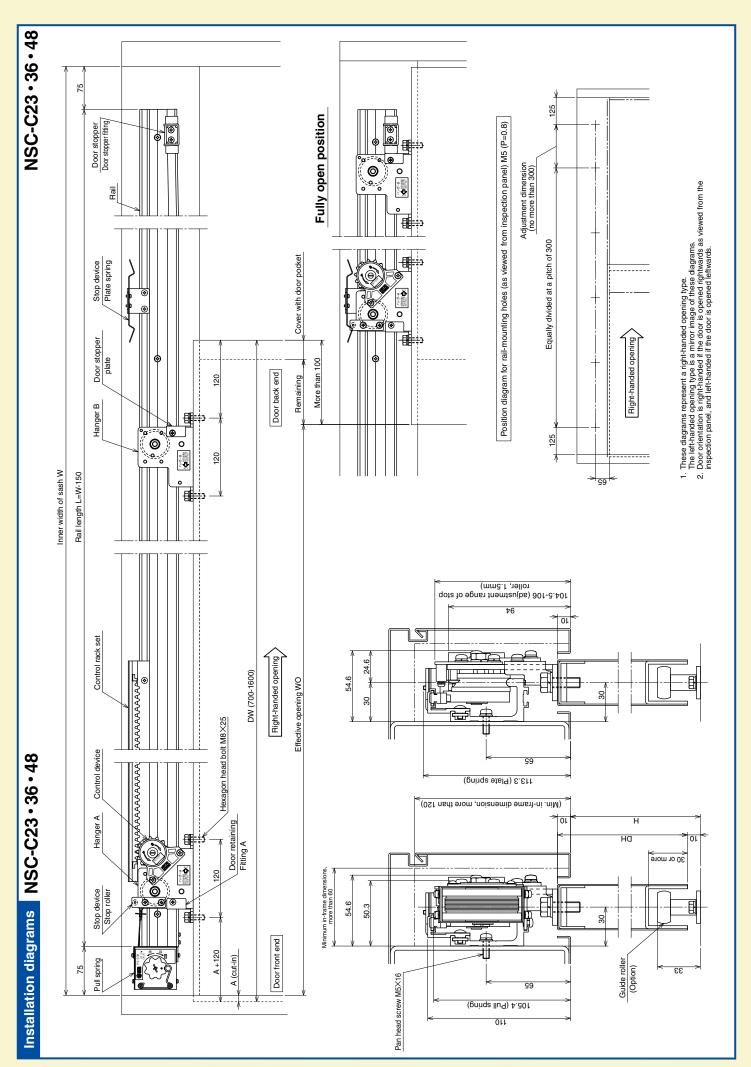
#### Specifications

Мс	odel	NSC-C23-22	NSC-C23-31	NSC-C36-22	NSC-C36-31	NSC-C48-22	NSC-C48-31			
Applicable	Weight [kg]	10-	30	30-60		30-60		30-60 60-80		-80
doors	Width [mm]	700-1200	1200-1600	700-1200	1200-1600	700-1200	1200-1600			
Max. stroke	[mm]	1500								
Closing driv	ve system	Spiral spring type								
Controlling	system			Fluid friction re	esistance type					
Controlling	time		7-11 s	seconds (with a door-o	pening distance of 90	00mm)				
Initial openi	ing force [N]	3.5-	4.6	4.7	-6.9	7.0-	-8.0			
Durability		More than 1 million open/close operations								
Pull spring PS-02 PS-03		PS	-04							
Rail length	[m]	2.2	3.1	2.2	3.1	2.2	3.1			

#### Part details



No.	Part	Q'ty	Remark		
1	Control device	1	For control device		
2	M5×12 pan head screw	2	For control device		
3	Hanger A	1			
4	Hanger B	1	For hanger		
⑤	M8×25 hexagon head bolt				
6	Door retention fiting Hanger A	1			
7	Door retention fiting Hanger B 1 Do		Door retention		
8	Pan head screw M5 $\times$ 8	2			
9	Control rack set	1			
10	M4×8 truss screw	2	For control rack set		
1	Plate nut	2	- 001		
12	Plate spring	1			
13	M4×8 truss screw	2			
14)	Plate nut	2	For stop device		
15	Stop roller	1			
16	M5×8 pan head screw	2			
17)	Door stopper fitting	1	For door stopper		
18	$\phi$ 5×16 pan head tapping screw	2	For door stopper		
19	Rail L = 2200 [L = 3100]	1			
20	M5×16 truss screw	8[11]	For rail		
20	$\phi$ 5×30 truss tapping screw	8[11]			
21)	Pull spring	1			
2	Pull spring fitting	1	For pull opring		
23	M4×5 truss screw	2	For pull spring		
24)	M3×8 truss screw	2			
25	Height adjusting plate (t=1.0)	4			
26	Guide roller	1			
27	$\phi$ 5×25 Hexagon tapping screw	2	For guide roller		
21	M5×12 Hexagon screw	2	Option		
28	Curl plug	2			



For steel lightweight fittings, horizontal, with door weights of  $80\sim150$ kg

NSC-C1215<sub>series</sub>

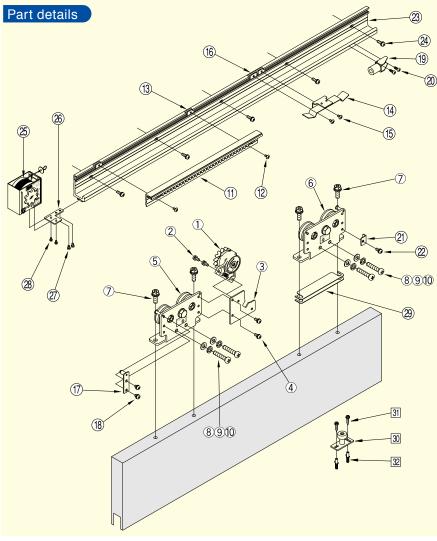
# Reliable, Cost Effective, Sliding Doors Closers - Simple to Use & Install

#### Features 2

- A standardized set of parts required for horizontal steel lightweight fitting types. (The product comes standard with a stop device, and other equipment.)
  An endless fluid friction resistance system ensures a long life.
  The product can be converted to the right- and left-handed opening types by simple enception.
- simple operation.
- It is easy to install with a single screwdriver.

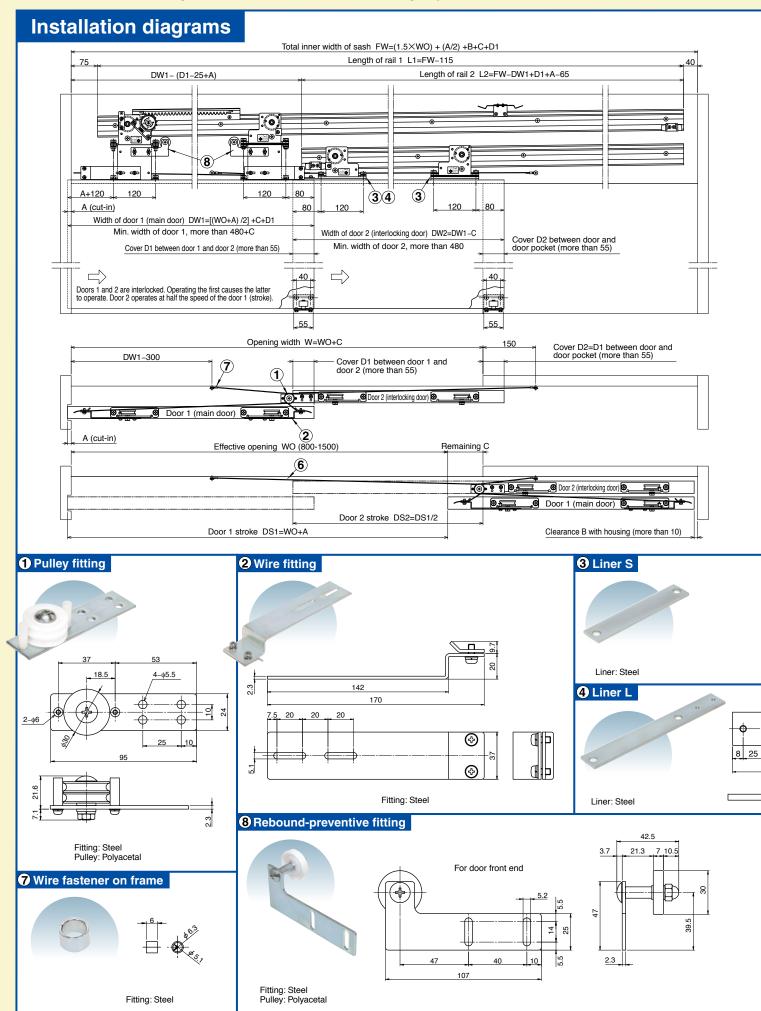
Ma	dal	Horizontal type		
Model		NSC-C1215-22	NSC-C1215-31	
Applicable Weight (kg)		80~	·150	
doors	Width (mm)	700~1200	1200~1600	
Max. stroke	(mm)	1500		
Closing driv	e system	Spiral spring type		
Controlling	system	Fluid friction resistance type		
Controlling t	time	7~11seconds (with a door-opening distance of 900mm)		
Initial openii	ng force (N)	13.8~19.6		
Durability		More than 1 million open/close operations		
Pull spring		PS-12		
Rail length (	(m)	2.2	3.1	



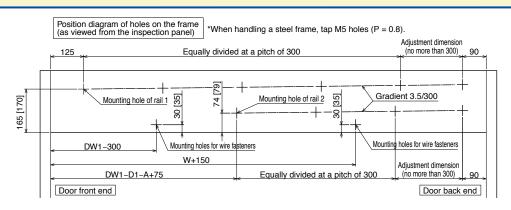


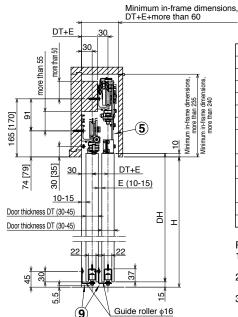
① Control device         1           ② M5×12 pan head screw         2           ③ Control device bracket         1           ④ M5×12 pan head screw         2           ⑤ HangerA         1           ⑥ HangerB         1           ⑦ M8×25 hexagon head bolt         4           ⑥ M8×40 pan head screw         4           ⑨ Spring washer M 8         4           ⑪ Plean washer M8         4           ⑪ Control rack set         1           ⑫ M4×8 truss screw         2           ⑬ Plate nut         2           ⑪ Plate spring         1           ⑪ M5×8 pan head screw         2           ⑲ Door stopper fitting         1           ⑳ M6×19 pan head drill screw         2           ㉑ Door stopper bearing plate         1           ㉑ M5×8 pan head screw         1           ㉑ M5×8 pan head screw         1           ㉑ M5×16 truss screw         8[11]           ㉑ Pull spring         1           ㉑ Pull spring         1           ㉑ M3×8 pan head screw         2	No	Part	Q'ty	Remark			
3   Control device bracket   1	1	Control device	1				
3   Control device bracket   1     4   M5×12 pan head screw   2     5   HangerA   1     6   HangerB   1     7   M8×25 hexagon head bolt   4     8   M8×40 pan head screw   4     9   Spring washer M 8   4     10   Control rack set   1     10   M4×8 truss screw   2     13   Plate nut   2     14   Plate spring   1     15   M4×8 truss screw   2     16   Plate nut   2     17   Stop roller   1     18   M5×8 pan head screw   2     19   Door stopper fitting   1     20      46×19 pan head drill screw   2     21   Door stopper bearing plate   1     22   M5×8 pan head screw   1     23   Rail L=2200 [L=3100]   1     24   M5×16 truss screw   8[11]     25   Pull spring   1     26   Pull spring   1     27   M4×5 pan head screw   2     28   M3×8 pan head screw   2     29   M3×8 pan head screw   2     20   M4×5 pan head screw   2     21   M4×5 pan head screw   2     22   M3×8 pan head screw   2     25   M3×8 pan head screw   2     26   M3×8 pan head screw   2     27   M4×5 pan head screw   2     28   M3×8 pan head screw   2     29   M3×8 pan head screw   2     20   M3×8 pan head screw   2     30   Guide roller   1     31   M5×12 Hexagon screw   2     31   M5×12 Hexagon screw   2     4   For hanger   5     For control rack set   5     For stop device   5     For stop device   5     For a door stopper   5     For pull spring   5     For pull spring   5     For pull spring   5     For guide roller   5	2	M5×12 pan head screw	2	F			
⑤ HangerA         1           ⑥ HangerB         1           ⑦ M8×25 hexagon head bolt         4           ⑧ M8×40 pan head screw         4           ⑨ Spring washer M 8         4           ⑪ Plean washer M8         4           ⑪ Control rack set         1           ⑫ M4×8 truss screw         2           ⑬ Plate nut         2           ⑭ Plate spring         1           ⑮ Plate nut         2           ⑰ Stop roller         1           ⑱ M5×8 pan head screw         2           ⑲ Door stopper fitting         1           ㉑ M5×8 pan head screw         2           ㉑ Door stopper bearing plate         1           ㉑ M5×8 pan head screw         1           ㉑ M5×16 truss screw         8[11]           ㉑ Pull spring         1           ㉑ Pull spring         1           ㉑ Pull spring         1           ㉑ M4×5 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M4×5 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M3×8 pan head screw </td <td>3</td> <td>Control device bracket</td> <td>1</td> <td>For control device</td>	3	Control device bracket	1	For control device			
⑥ HangerB         1         For hanger           ⑦ M8×25 hexagon head bolt         4           ⑧ M8×40 pan head screw         4           ⑨ Spring washer M 8         4           ⑪ Plean washer M8         4           ⑪ Plean washer M8         4           ⑪ Control rack set         1           ⑫ M4×8 truss screw         2           ⑬ Plate nut         2           ⑰ Plate spring         1           ⑬ M5×8 pan head screw         2           ⑲ Door stopper fitting         1           ㉑ M5×8 pan head drill screw         2           ㉑ Door stopper bearing plate         1           ㉑ M5×8 pan head screw         1           ㉑ M5×8 pan head screw         1           ㉑ M5×16 truss screw         8[11]           ㉑ Pull spring         1           ㉑ Pull spring         1           ㉑ M4×5 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M5×12 Hexagon tapping screw <td>4</td> <td>M5×12 pan head screw</td> <td>2</td> <td></td>	4	M5×12 pan head screw	2				
M8×25 hexagon head bolt   4	(5)	HangerA	1				
⑧ M8×40 pan head screw         4           ⑨ Spring washer M 8         4           ⑪ Plean washer M8         4           ⑪ Control rack set         1           ⑫ M4×8 truss screw         2           ⑬ Plate nut         2           ⑭ Plate spring         1           ⑮ Plate nut         2           ⑰ Stop roller         1           ⑯ M5×8 pan head screw         2           ⑲ Door stopper fitting         1           ⑳ Ø6×19 pan head drill screw         2           ㉑ Door stopper bearing plate         1           ㉑ M5×8 pan head screw         1           ㉑ M5×8 pan head screw         1           ㉑ M5×16 truss screw         8[11]           ff M5×16 truss screw         8[11]           ff Pull spring         1           ㉑ Pull spring fitting         1           ㉑ M4×5 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M4×5 pan head screw         2           ㉑ M3×8 pan head screw         2           ㉑ M5×12 Hexagon tapping screw         2           ㉑ Height adjusting plate (t=1.0)         4           ㉑ M5×12 Hexagon screw         <	6	HangerB	1	For hanger			
	7	M8×25 hexagon head bolt	4				
Plean washer M8	8	M8×40 pan head screw	4				
1) Control rack set 1)	9	Spring washer M 8	4	For door retention			
② M4×8 truss screw         2           ③ Plate nut         2           ④ Plate spring         1           ⑤ M4×8 truss screw         2           ⑥ Plate nut         2           ⑤ Plate nut         2           ⑥ Plate nut         2           ⑥ Plate nut         2           ⑦ Stop roller         1           ③ M5×8 pan head screw         2           ② Door stopper fitting         1           ② M5×8 pan head drill screw         2           ② Door stopper bearing plate         1           ② M5×8 pan head screw         1           ② Rail L=2200 [L=3100]         1           Ø Full spring         1           Ø Pull spring         1           Ø Pull spring fitting         1           Ø M3×8 pan head screw         2           Ø Height adjusting plate (t=1.0)         4           ③ Guide roller         1           Ø M5×12 Hexagon tapping screw         2           M5×12 Hexagon screw         2	10	Plean washer M8	4				
M4 × 8 truss screw   2	1	Control rack set	1				
13	12	M4×8 truss screw	2				
15 M4×8 truss screw 2 16 Plate nut 2 17 Stop roller 1 18 M5×8 pan head screw 2 19 Door stopper fitting 1 20    20   21 Door stopper bearing plate 1 22 M5×8 pan head drill screw 2 23 Door stopper bearing plate 1 24 M5×8 pan head screw 1 25 Por door stopper 26 M5×8 pan head screw 1 27 Door stopper bearing plate 1 28 M5×16 truss screw 8[11] 29 M5×16 truss screw 8[11] 20 Pull spring 1 21 Por rail 22 For pull spring 23 M3×8 pan head screw 2 24 M3×8 pan head screw 2 25 M3×8 pan head screw 2 26 M3×8 pan head screw 2 27 Bert door stopper 28 For pull spring 29 For pull spring 20 For pull spring 30 Guide roller 1 31 M5×12 Hexagon tapping screw 2 31 M5×12 Hexagon screw 2	13	Plate nut	2				
Stop roller	14)	Plate spring	1				
Stop roller	15	M4×8 truss screw	2				
M5×8 pan head screw   2     Door stopper fitting   1     Ø	16	Plate nut	2	For stop device			
Door stopper fitting   1   2	17	Stop roller	1				
②	18	M5×8 pan head screw	2				
② Door stopper bearing plate 1 ② M5×8 pan head screw 1 ② Rail L=2200 [L=3100] 1 ② M5×16 truss screw 8[11]	19	Door stopper fitting	1				
Door stopper bearing plate   1	20	$\phi$ 6×19 pan head drill screw	2	For door stopper			
② Rail L=2200 [L=3100]       1         № M5×16 truss screw       8[11]         ⋄5×30 truss tapping screw       8[11]         ⑤ Pull spring       1         ⑥ Pull spring fitting       1         ② M4×5 pan head screw       2         ② M3×8 pan head screw       2         ② Height adjusting plate (t=1.0)       4         ③ Guide roller       1         ø5×25 Hexagon tapping screw       2         M5×12 Hexagon screw       2         Option	21)	Door stopper bearing plate	1	For door stopper			
M5×16 truss screw   8[11]   For rail	2	M5×8 pan head screw	1				
## ## ## ## ## ## ## ## ## ## ## ## ##	23	Rail L=2200 [L=3100]	1				
#5×30 truss tapping screw 8[11]    Pull spring	(M	M5×16 truss screw	8[11]	For rail			
		φ5×30 truss tapping screw	8[11]				
M4×5 pan head screw 2  M3×8 pan head screw 2  Height adjusting plate (t=1.0) 4  Guide roller 1  M5×12 Hexagon tapping screw 2  M5×12 Hexagon screw 2  Option	25	Pull spring	1				
M4×5 pan head screw   2	26	Pull spring fitting	1	For pull caring			
	27	M4×5 pan head screw	2	i or pull spring			
	28	M3×8 pan head screw	2				
	29	Height adjusting plate (t=1.0)	4				
M5×12 Hexagon screw 2 Option	30	Guide roller	1				
M5×12 Hexagon screw 2 Option	31	$\phi$ 5×25 Hexagon tapping screw	2				
32 Curl plug 2		M5×12 Hexagon screw	2	Option			
	32	Curl plug	2				

# **Option** Single action Double sliding system, SC-2S



# Single action Double sliding system, SC-2S





#### Formulae for calculating main dimensions

Item	Code	Formula
Effective opening	wo	Specify (800-1,500)
Cut-in of door front end	Α	Specify
Clearance between housing and door when door is open	В	Specify (more than 10)
Remaining	С	Specify
Cover between doors 1 and 2	D1	Specify (more than 55)
Cover between door 2 and door pocket	D2	D2=D1 (more than 55)
Width of door 1	DW1	$\frac{\text{WO+A}}{2}$ +C+D1
Width of door 2	DW2	DW1-C (more than 480)
Opening width	W	WO+C
Inner width of sash	FW	(1.5∏WO)+ A/2 +B+C+D1
Length of rail 1	L1	FW-115
Length of rail 2	L2	FW-DW1+D1+A-65

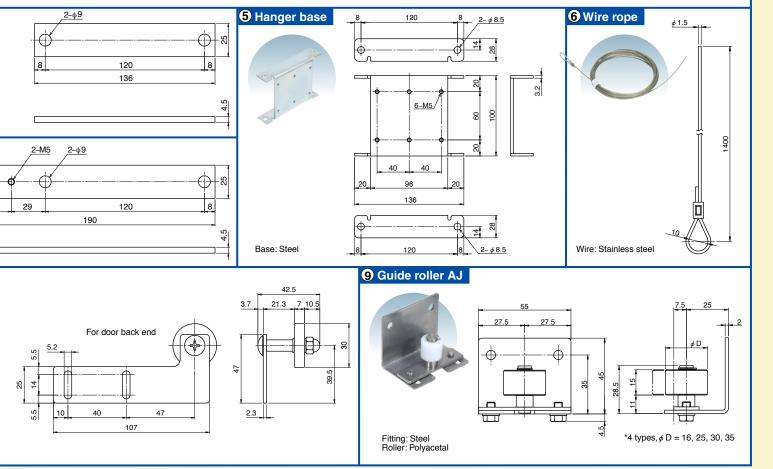
#### Constituents of single action Double sliding system

Item	Part	Q'ty of 1 set	Remark
1	Pulley fitting	1	
2	Wire fastener	2	
3	Liner S	3	
4	Liner L	1	
6	Hanger base	2	
6	Wire rope	2	
7	Wire fastener on frame	2	
8	Rebound-preventive fitting	2	1 pc. each for door front end and for door back end
9	Guide roller AJ	2	4 types, D = 16, 25, 30, 35
10	Hexagon head bolt (M8×25)	4	For installing hanger bracket and hanger
1	Hexagon head nut (M8)	4	For installing hanger bracket and hanger
12	Flat washer (for M8)	4	For installing hanger bracket and hanger
13	Pan head screw (M5×12)	8	Wire fitting, for installing rebound-preventive fitting
(14)	Hexagon head screw(M5×8)	2	For installing pulley fitting
15	Truss screw (M5×12)	2	For installing wire fitting on frame
16)	Truss screw (M5×12 SUS)	2	For installing guide roller

- 1. These diagrams represent a right-handed opening type. The left-handed opening type is a mirror image of these diagrams.

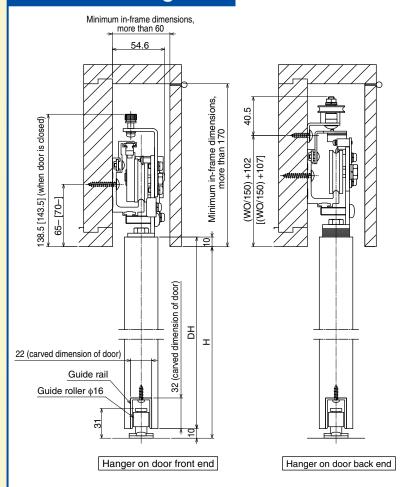
  2. The dimensions in [ ] are used when the wooden door plate is used (DSC-CW08 and
- 3. These diagrams show how an inclined DSC is typically installed. The inclined and horizontal types incorporate identical parts.

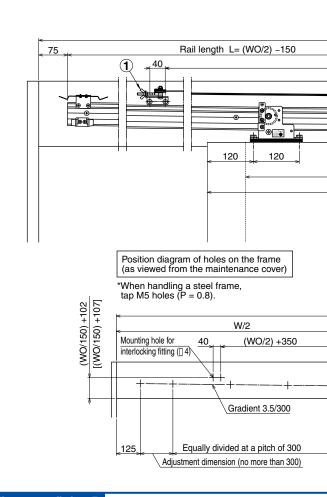




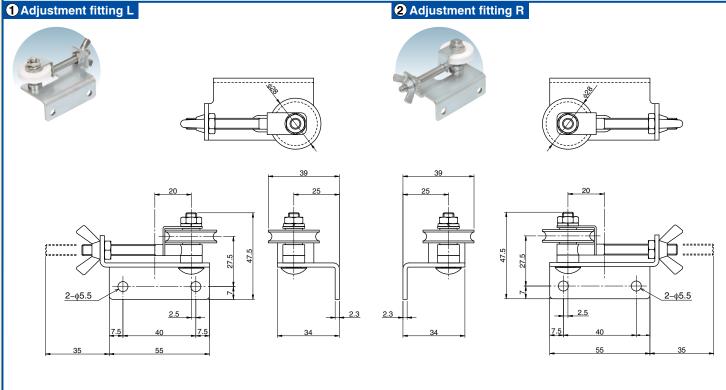
# **Option** Bi-Parting system, SC-W

# **Installation diagrams**

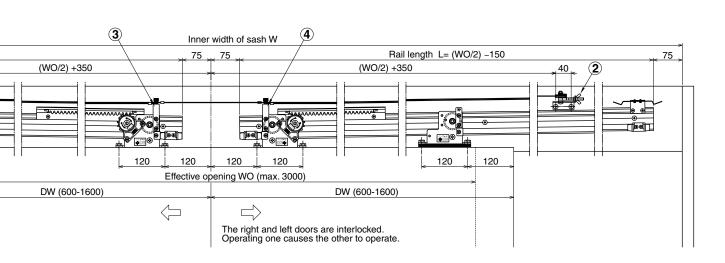




Fitting: Steel Roller: Polyacetal



# **Bi-Parting system, SC-W**



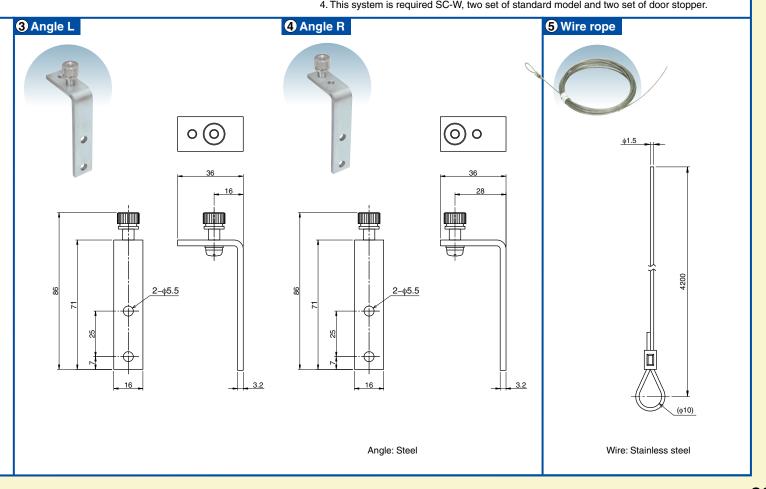
#### Inner width of sash W W/2 (WO/2) +350 40 Gradient 3.5/300 Mounting hole of rail 65[70] 65[70] Equally divided at a pitch of 300 125 Adjustment dimension (no more than 300)

#### **Constituents of Bi-Parting system**

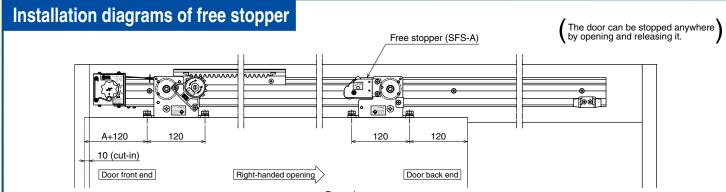
Item	Part	Q'ty of 1 set	Remark
1	Adjustment fitting L	1	
2	Adjustment fitting R	1	
3	Angle L	1	
4	Angle R	1	
5	Wire rope	2	
6	Pan head screw (M5×12)	4	For installing adjustment fitting
7	Aluminum sleeve	2	Wire rope for crimping

- 1. These diagrams represent a right-handed opening type. The left-handed opening type is
- a mirror image of these diagrams.

  2. The dimensions in [ ] are used when the wooden door plate is used (DSC-CW08 and NSC-CW36/48).
- These diagrams show how an inclined DSC is typically installed. The inclined and horizontal types incorporate identical parts.
   This system is required SC-W, two set of standard model and two set of door stopper.



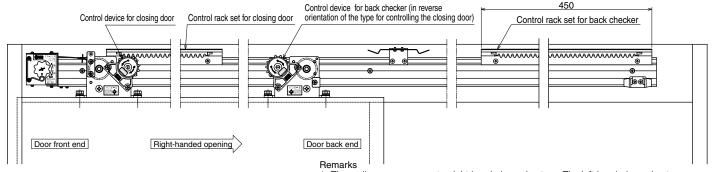
# **Option** Free stopper, Back checker, Delayed device, Maintenance cover



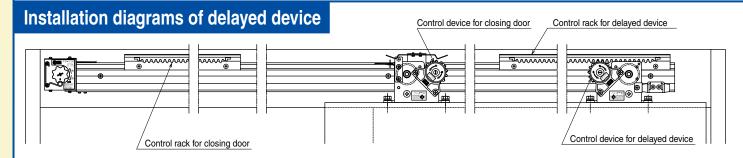
#### Remarks

- 1. These diagrams represent a right-handed opening type. The left-handed opening type is a mirror image of these diagrams
- This diagram shows how a model of the horizontal NSC-C series is typically installed.
- 3. Models of the inclined DSC-C series are installed in the same way as in this diagram.

## Installation diagrams of back checker



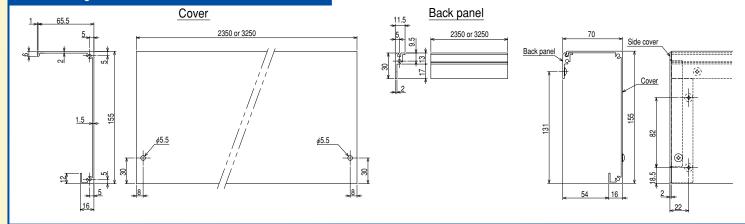
- These diagrams represent a right-handed opening type. The left-handed opening type is a mirror image of these diagrams.
- This diagram shows how a model of the horizontal NSC-C series is typically installed. 3. Models of the inclined DSC-C series are installed in the same way as in this diagram.

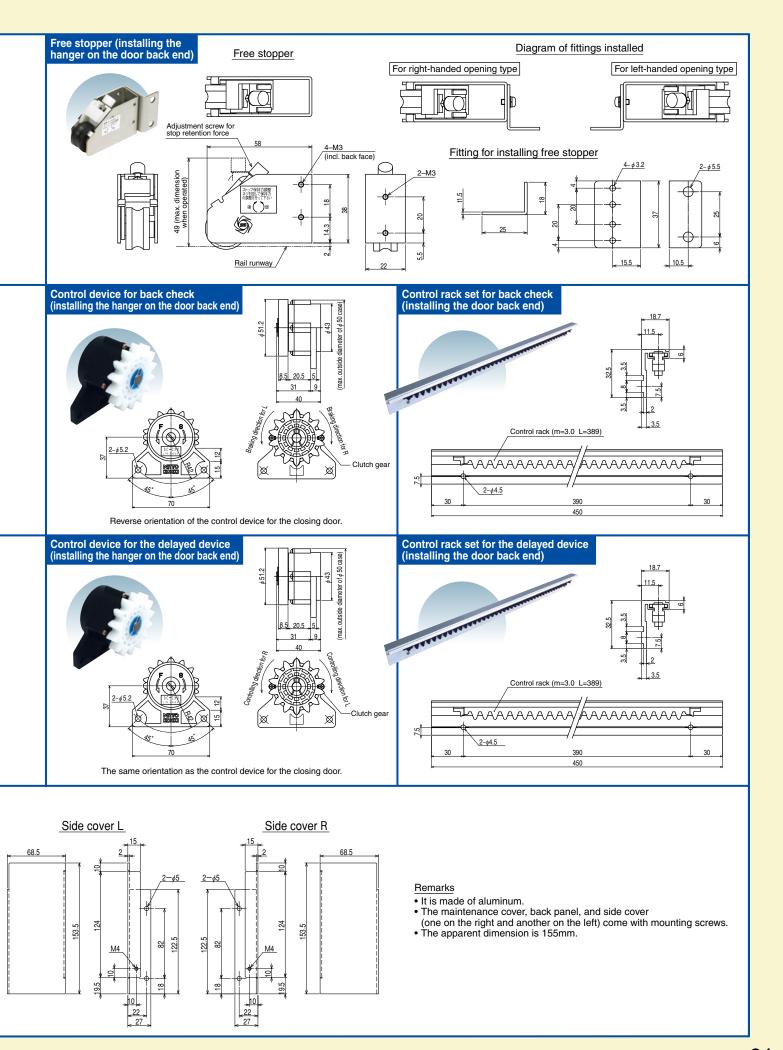


- These diagrams represent a right-handed opening type. The left-handed opening type is a mirror image of these diagrams.

  This diagram shows how a model of the horizontal NSC-C series is typically installed.
- 3. Models of the inclined DSC-C series are installed in a similar way.
- 4. A back checker or a delayed device cannot be combined with a free stopper.

### External diagrams of maintenance cover and side cover





For lightweight fittings in bathrooms, horizontal type for bathrooms with door weights of 10-30kg, 30-60kg and 60-80kg

NSC-CB23-36-48 series

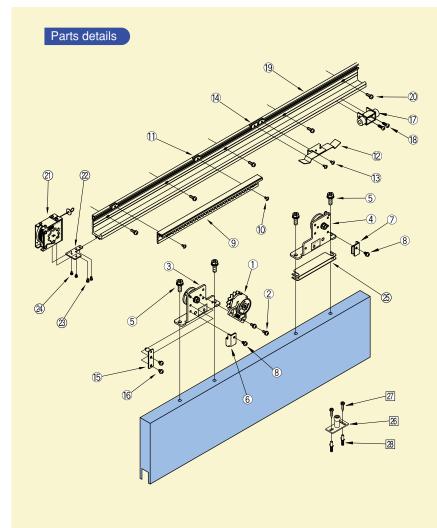
### The use of stainless steel and a unique sealing technology has created corrosionresistant, long-life products.

#### Features

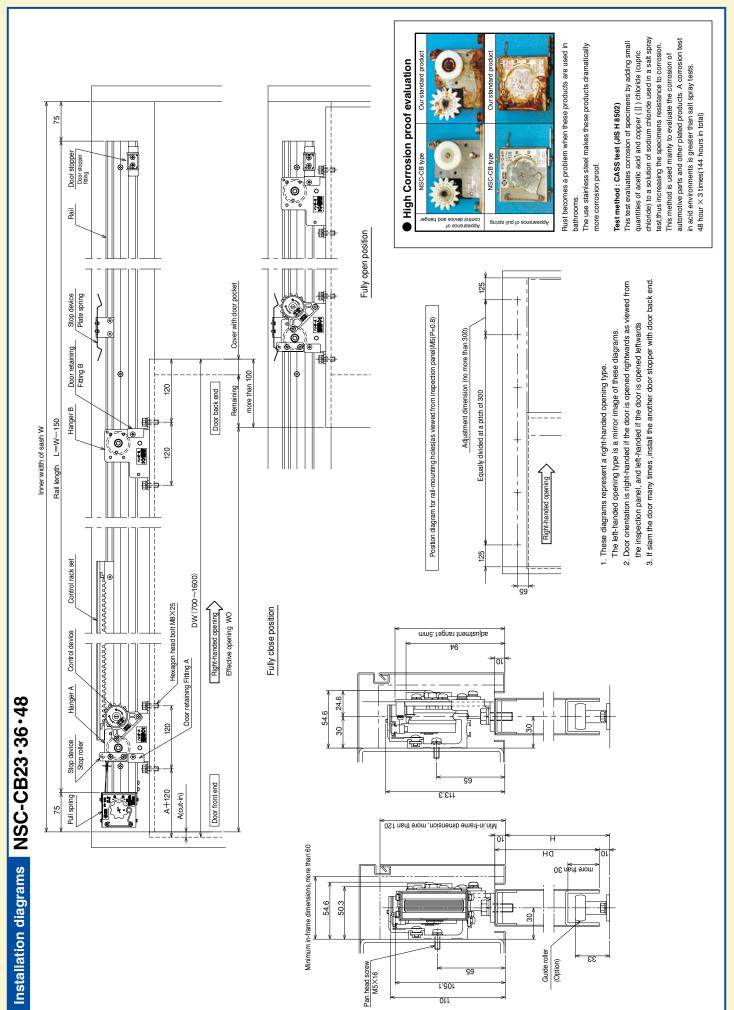
- These products can be used for long periods even in bathrooms and other hot corrosive environments. (They cannot be used in sauna rooms or other very hot environments.)
- The rotary part of the door roller is so designed as to be independent of dust or moisture, thus ensuring high corrosion-resistance and long stability.
  These products apply to doors weighing 10-80kg with openings not exceeding 1,500mm.
  The control device consists of a controlling-force centrifuge structure based on fluid friction resistance, thus ensuring high reliability.

- These products use a pull spring giving excellent performance and high durability (1 million operations) to close the door securely with a light force.

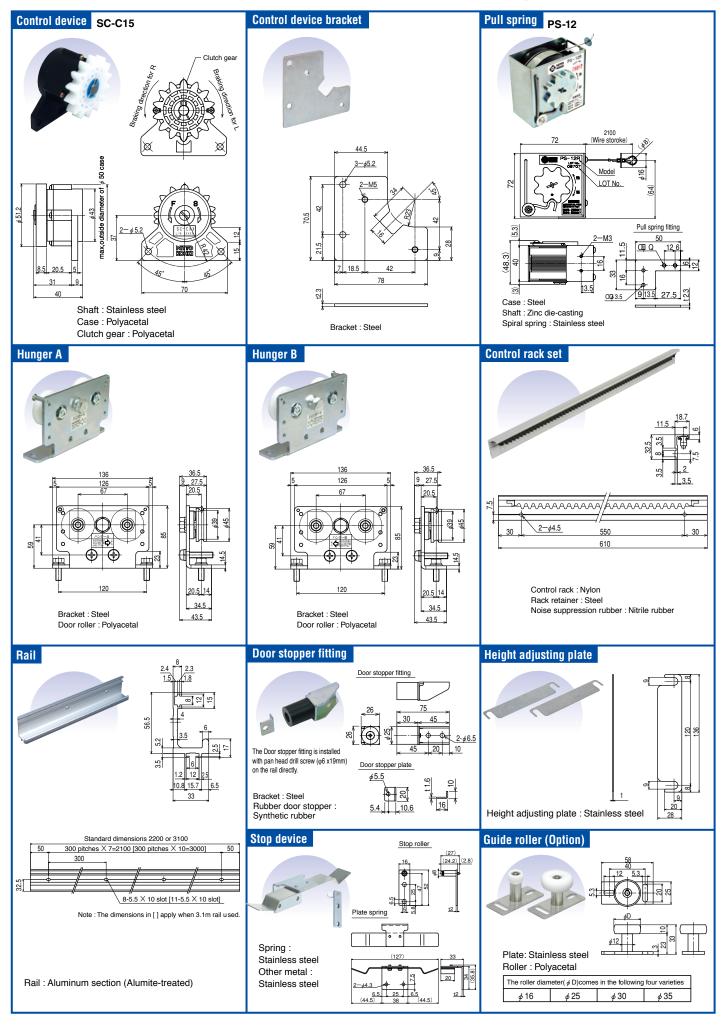
Model		NSC-CB23-22/NSC-CB23-31		NSC-CB36-22/NSC-CB36-31			NSC-CB48-22/NSC-CB48-31			
Applicable	Weight [kg]	10-30			30-60			60-80		
doors	Width [mm]	700-1200	1200-1400	1400-1600	700-1200	1200-1400	1400-1600	700-1200	1200-1400	1400-1600
Max. stroke	ax. stroke [mm] 1500									
Closing driv	ve system		Spiral spring type							
Controlling system		Fluid friction resistance type								
Controlling time		8-15 seconds (with a door-opening distance of 900mm)								
Initial open	ing force [N]		3.5-4.6		4.7-6.9 7.0-8.0					
Durability		More than 1 million open/close operations								
Pull spring	spring PS-B02			PS-B03			PS-B04			
Rail length	[m]	2.2	2.8	3.4	2.2	2.8	3.4	2.2	2.8	3.4



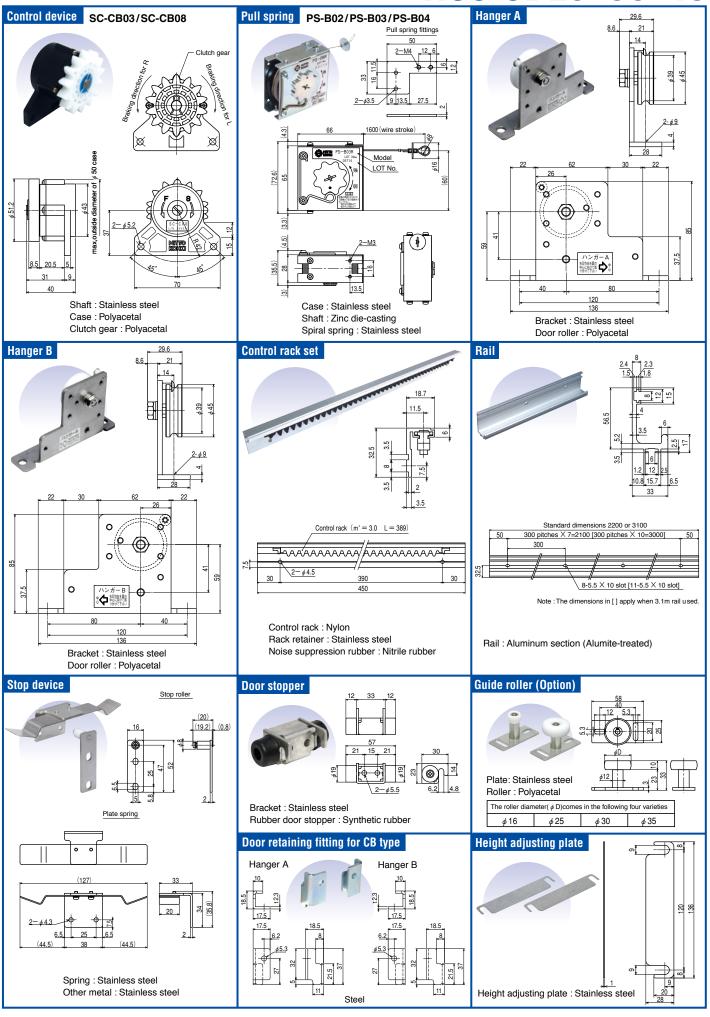
Part	No.	Remark	Q'ty
Control device	1	SC-CB03/SC-CB08	1
Control device	2	M5×12 pan head screw	2
	3	Hanger A	1
Hanger	4	Hanger B	1
	5	M8×25 hexagon head bolt	4
	6	Door retention fiting Hanger A	1
Door retention	7	Door retention fiting Hanger B	1
	8	Pan head screw M5 $\times$ 8	2
	9	Control rack set	1
Control rack set	10	M4×8 truss screw	2
	11)	Plate nut	2
	12	Plate spring	1
	13	M4×8 truss screw	2
Stop device	14)	Plate nut	2
	15	Stop roller	1
	16	M5×8 pan head screw	2
Door stopper	17)	Door stopper fitting	1
Door stopper	18	$\phi$ 5×16 pan head tapping screw	2
	19	Rail L=2200 [L=3100]	
Rail	20	M5×16 pan head screw	8[11]
	20	5×30 truss tapping screw	8[11]
	2	Pull spring	1
Bull opring	2	Pull spring fitting	1
Pull spring	23	M4×5 pan head screw	2
	24)	M3×8 pan head screw	2
Height adjusting plate	<b>3</b>	(T=1.0)	4
	26	Guide roller	1
Guide roller	27	5×25 hexagon tapping screw	2
(Option)		M5×12 hexagon head bolt	2
	28	Curl plug 6X30	2



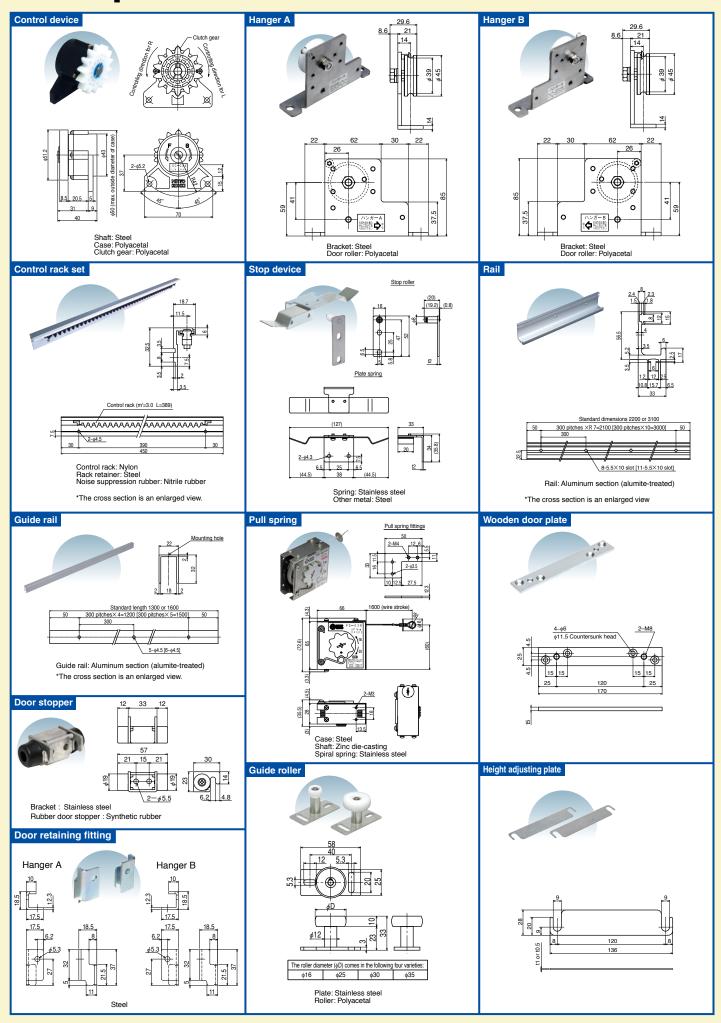
# DC-C015/NSC-C1215



# NSC-CB23 · 36 · 48



# **List of parts NSC-C/DSC-C**



## **Sliding Closer**

# **Q&A** on Troubleshooting

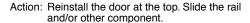


A: The door, hanger, or other component contact the top cover or door pocket.

Frame

Action: Check the contact, then either reposition the hanger and/or guide roller in a different position or detach it and reinstall it in another position.

A: The guide roller contacts the top surface of the guide rail at the bottom of the door.





A: The door is not installed vertically.

Action: Reinstall the hanger or guide roller in another position.



A: The door rollers of the hanger and the rail runway are scratched and dirty.

Action: Clean or replace the door rollers of the hanger and the rail.



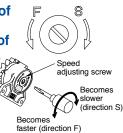
A: The door rollers (front and back) of the hanger are not installed in parallel with the rail.

Action: Reinstall them in different positions to make them parallel.



A: The speed adjusting screw of the control device is overturned in the direction of slow (direction S indicated). (An excessive controlling force is applied.)

Action: Turn the speed adjusting screw counterclockwise (direction F indicated) to adjust the speed.

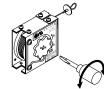


A: The pull spring is unadjusted (a horizontal type).

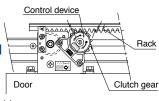




Left-handed opening type Right-handed opening type Action: Adjust the spring force.



A: The clutch gear of the control device is too strongly engaged with the control rack of the rail.

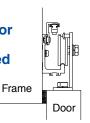


Action: Reinstall the hanger or guide roller at different positions.

#### Q: The door does not close fully or will not close stably.

A: The airtight rubber, mohair, or other material between the door and frame gets into contact, resulting in resistance imposed to the closing of the door.

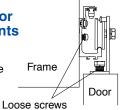
Action: Alleviate the contact. Example: Cut the rubber or take another appropriate action.



#### Q: The door rattles.

A: Check that the screws for mounting the components remain tight enough.

Action: Further tighten or retighten the mounting screws.



#### **Precautions for preventing accidents**

- Do not use the product for unspecified door dimensions or door weight.
- 2. If the control device of the product becomes ineffective, the door will close vigorously, possibly catching one of your fingers or getting into contact or turning over. Should an oil leak occur, component damage or incidents will result in ineffective control. despite speed adjustment, replace the product promptly.
- 3. Do not disassemble or remodel the product. Should you do so, we will not guarantee the subsequent performance of the product.
- 4. Securely tighten the screws that mount the product. Failure to observe this precaution may cause product damage or accident.
- 5. Be sure to install the door-retaining screws. Failure to observe this instruction may derail or turn the door
- 6. Be sure to install the door stopper on the door back end.
- 7. Do not drop or strike any of the components. Failure to follow this precaution may cause a breakdown.
- 8. The closer incorporated in the product causes the door to close on its own. Therefore do not close the door fast with force. Any such practice may cause the door to close vigorously, resulting in an unexpected accident.
- 9. Take care not to let a child play by hanging on the
- 10. In case of rough operation, Be sure to install door stoper on the floor or door back end.

#### Precautions to be taken to ensure a long service life

- 1. Wipe off dust and dirt from the rail and door rollers.
- Conduct periodic checks for loose screws and other anomalies.

# User-friendly technology

# **AUTO HINGES**

### **OTHER RELATED PRODUCTS**

# FLAG TYPE

- Armless closer making a boast of Nitto Kohki, being easily installed on an arch door, etc.
- Various models according to types and sizes of doors (wooden, aluminum, lightweight steel, steel doors) are available from us.





- ■Drip-proof design
- ■Adopts an actuator with unique temperature sensor, thus assuring constant closing speed all the year round.



- ■They come with special sealing and stainless steel.
- ■A much wider range of uses including bathrooms and seashores.

# **BUTTERFLY TYPE**

- Small, slim door closer, being most suitable for lightweight doors (for indoor type).
- Easy to install because of having butterfly shape.
- Usable in common for both right- and left-side opening.



# **CENTER HANG TYPE**

- Most suitable for fire protection, open smoke ventilation and normally-opened / closed doors and air supply doors
- Concealed type (door built-in type.)



#### **DISTRIBUTED BY**

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